

**WHAT IS CLAIMED IS:**

- Sub A3*
1. A chuck for a manual or powered driver having a rotatable drive shaft, said chuck including:
    - (1) a body, said body including a front section and a rear section;
    - (2) a plurality of jaws operatively associated with said body, said jaws being adapted to engage a tool to be utilized by the driver;
    - (3) the rear section of said body including an annular thrust ring and serrations extending outwardly therefrom; and
    - (4) a sleeve member pressed onto said serrations whereby said serrations dig into said sleeve to at least assist in rotationally securing said sleeve to said body.

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